

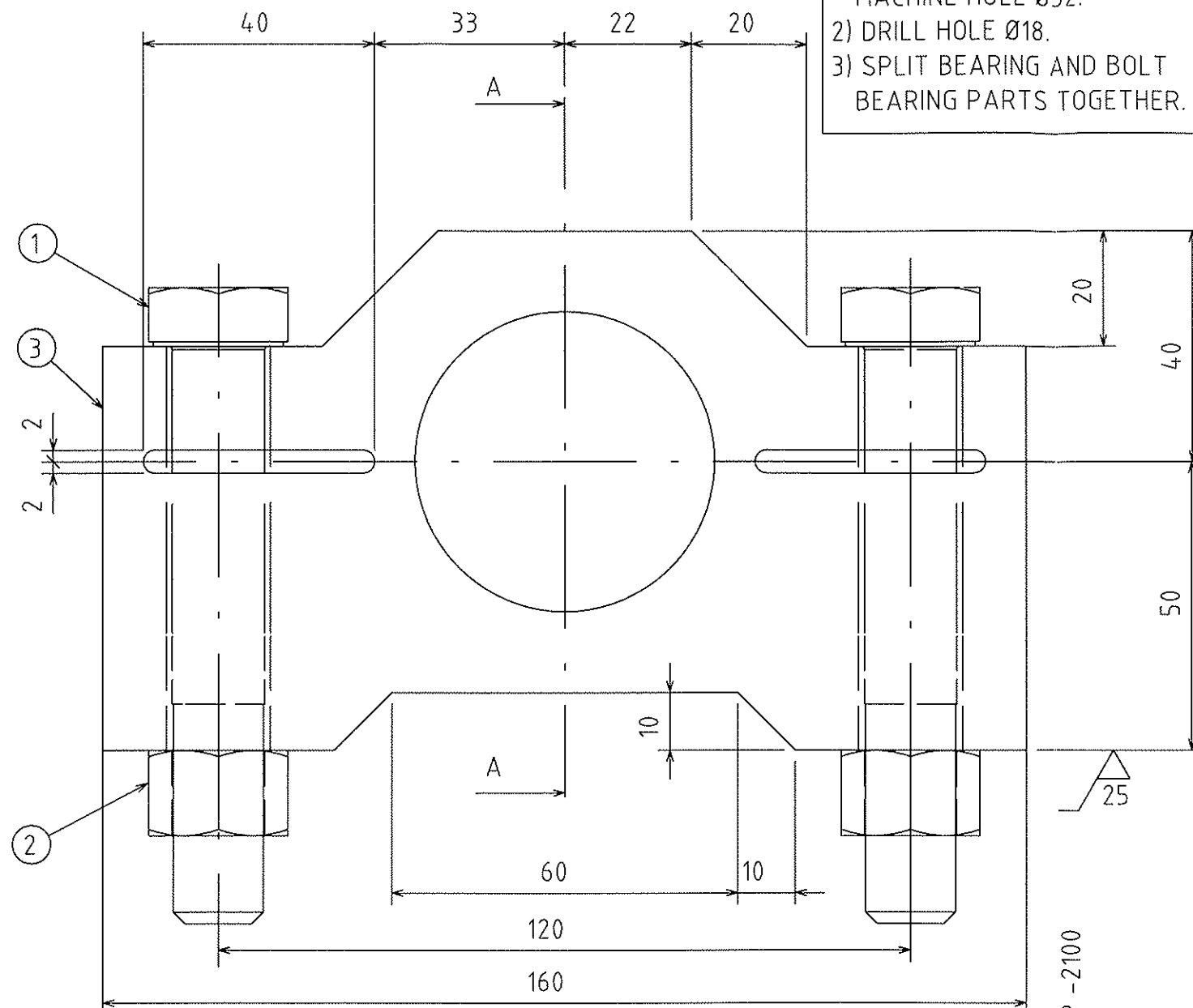
Product Group

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For all dimensions and tolerances, see the drawing. Dimensions are given in mm unless otherwise specified. All dimensions are to be taken from the drawing. ASTOR Power Environment System

Drawing No
V360150

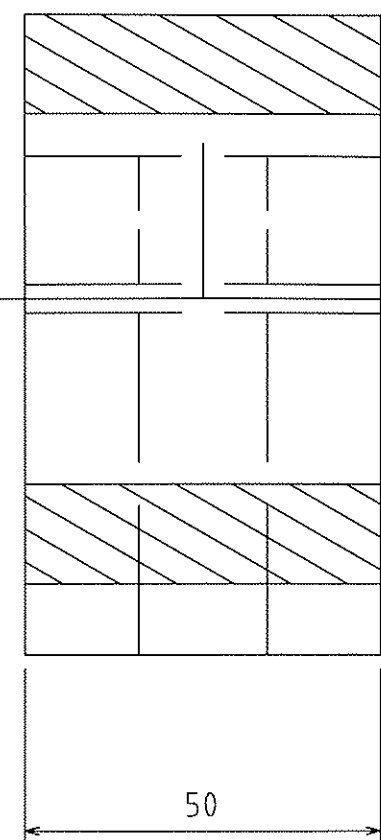
Rev	No	Modification	Date	Sign
B	3	HOLE Ø52 WAS CONICAL	050620	BJHO
A	2	GROUP -2100 ADDED	920612	PAL
	1	OMRITAD	780404	GO



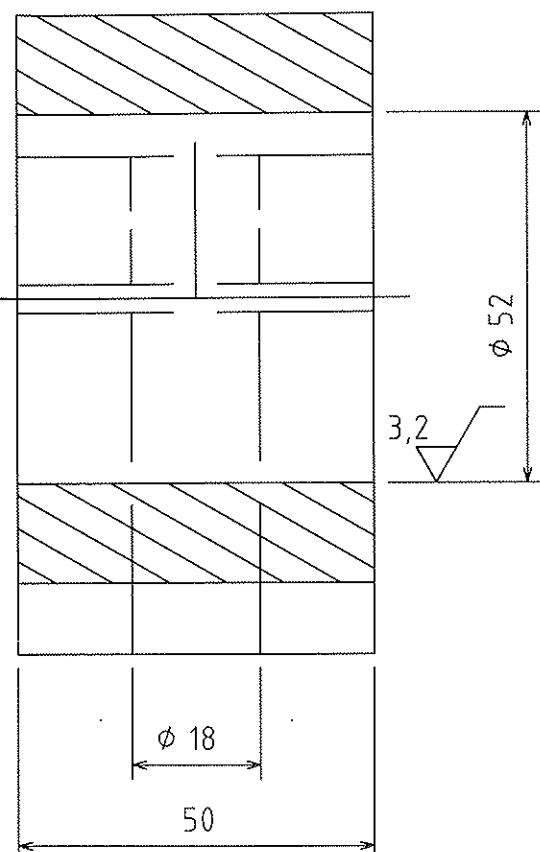
FABRICATION SEQUENCE
1) PLAIN BOTTOM SURFACE AND MACHINE HOLE Ø52.
2) DRILL HOLE Ø18.
3) SPLIT BEARING AND BOLT BEARING PARTS TOGETHER.

OPERATIONSFÖLJD
1) PLANA BOTTENYTAN OCH FRÄS HÅL Ø52.
2) BORRA HÅL Ø18.
3) SPRÄCK LAGRET OCH MONTERA MED SKRUV OCH MUTTER.

Det No Type of tool Tool No



CAST
GJUTÄMNE

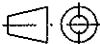


AFTER MACHINING
FÄRDIGT LAGER

TOLERANCES
For dimensions with no tolerances present, apply GENERAL TOLERANCES according to V5101003

GROUP -2100

10.079.382

1	3		BEARING / GLIDLÄGER	EN-JL 1030	3,1
2	2		NUT / MUTTER	ISO4032 M6M M16 8 FZV	
2	1		BOLT / SKRUV	ISO4014 M6S M16X100 8.8 FZV	
Amount	Det No	Code	Description	Specification	NetWeight
Prepared N Eriksson		Resp.department Date BED 06-02-02		Title SLIDE BEARING	TotWeight 3,1
Checked J Persson/060606		Project Name STD.	Scale 1:1	RAPPING MECHANISM	Language ENG
Approved J Persson/060606		Project No. STD.		ESP-STD	
ABCD			Power	Drawing No V360150	Sheet 1
					Rev B