

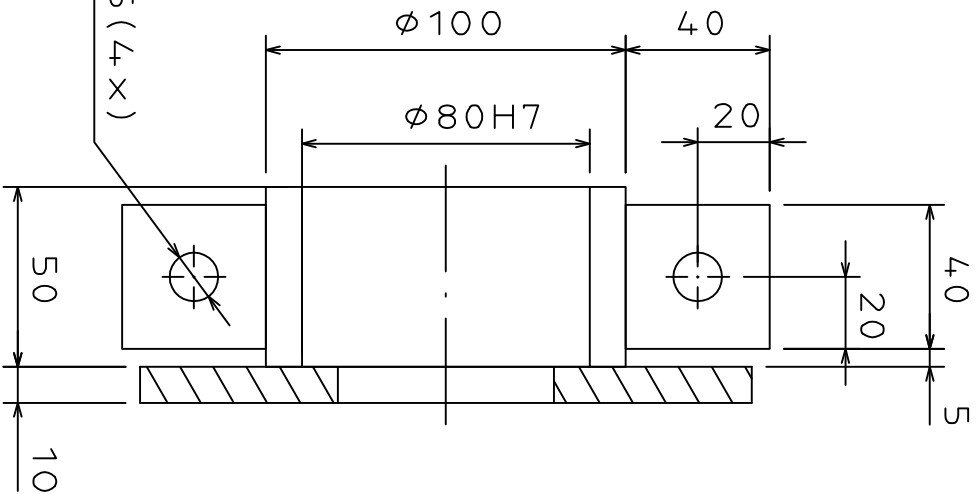
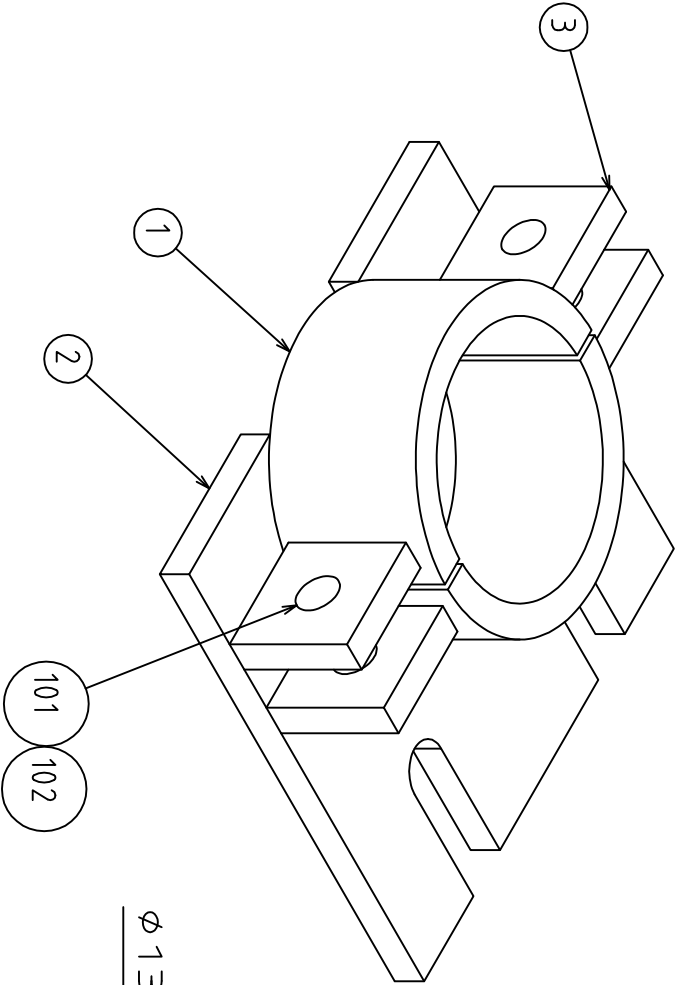
Def No	Type of Item	Test No
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- NOTE:
1. WELD ATTACHEMENT IRON ON THE TUBE

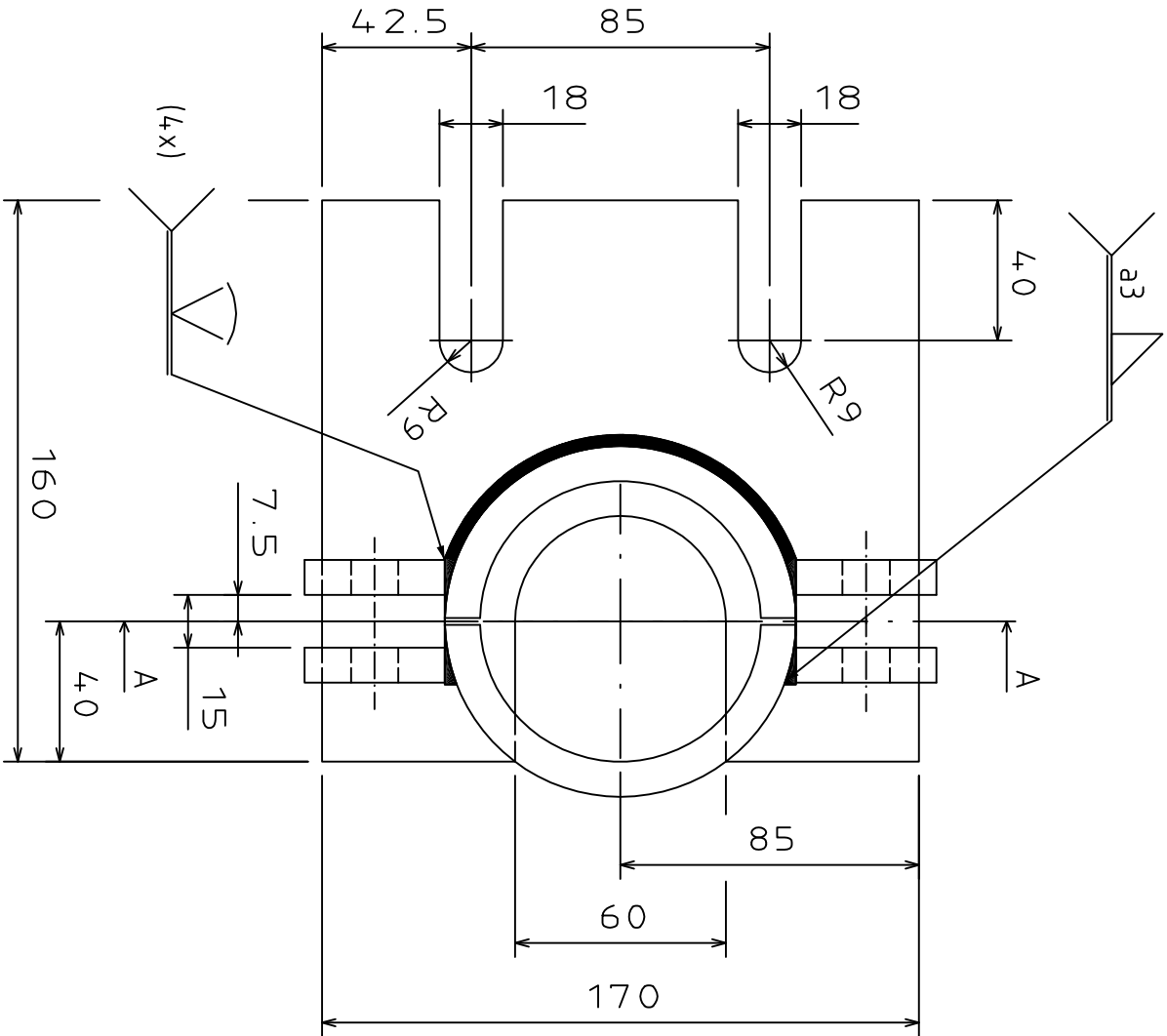
2. TURN THE TOLERANCE  $\phi 80H7$

3. DIVIDE THE TUBE

4. WELD THE TUBE HALF ON THE PLATE



Section view A-A  
Scale: 1:2



WELDING

Unless otherwise indicated quality level D acc. to ISO5817

TOLERANCES


For dimensions with no tolerances present, apply GENERAL TOLERANCES according to V5101003

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Formular drawing

Drawing No V3632038				
Rev	No	Modification	Date	Sign
A		UPDATED	060517	JoP

2	102		NUT	ISO4032-M12-8	Fe/Zn45	
2	101		BOLT	ISO4017-M12x50-8.8 Fe/Zn45		
4	3		FLAT BAR	EN10025-S235JRG2 40x10 L=40	0,4	
1	2		PLATE	EN10025-S235JRG2 T=10x 160x170	1,7	
1	1		BLANK TUBE SMS 689	2142-03 D=100/75 L=50	1,1	
Amount	Det No	Code	Description		Specification	
Prepared R Provencher	Resp.department Date		BED 05-12-19		Title BEARING CAGE	
Checked J Persson/060608	Project Name STD.		Scale 1:2		DISCH. DRIVE ROOF	
Approved J Persson/060608	Project No. STD.				ESP-STD	
ABCD			Power			Drawing No V3632038
					Sheet 1	Rev A