

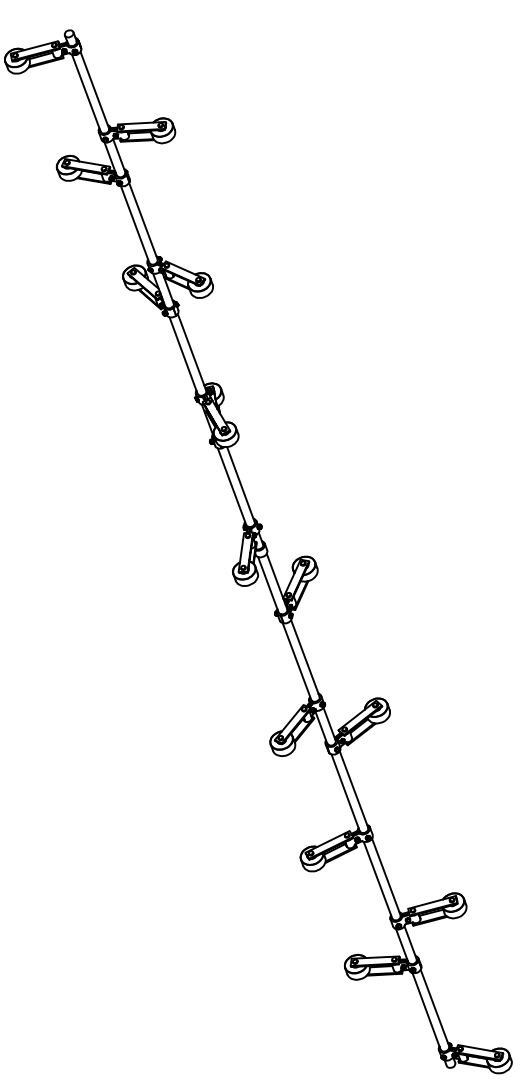
Section cut C-C
Scale: 1:1

Detail A
Scale: 1:5

Detail B
Scale: 1:5
(WITH MULTIPLE RODS)


NOTES:

1 HOLE	ø8 DRILLED IN JIG. GRADUALLY DISPLACED 15	° ANGULAR TOL.	±1.
2 MAX. DEVIATION	£ HOLE - £ SHAFT ±0.5mm		
3 TOLERANCE LENGTHWISE BETWEEN TWO OR SEVERAL HOLES		£mm NON-ACCUMULATIVE.	
4 HAMMERS MOUNTED GRADUALLY DISPLACED 195			



WELDING
Unless otherwise
indicated quality level D
acc. to ISO5817

TOLERANCES
For dimensions with no
tolerances present,
apply GENERAL TOLERANCES
according to V5101003

15	102	BOA-T	ISO6400-1945X9-A-8 UNCOATED	0
15	101	NAUT	ISO4002-4H6-E/2ZM5	0
15	5	V3100500-	OUTER ARM ASSEMBLY	133
1	4	V3629716	SLEEVE	0.8
15	3	V3100400	INNER ARM	30.9
1	2	ROUND BAR	5355AR Opt 5 D=50 L=4.710	71.9
1	1	ROUND BAR	5355R Opt 5 D=50 L=4.710	72
Material	Part No	Color	Specification	
Approved	Reviewed	Inspected	Tested	Witnessed
R. McNicol	RED	06-10-02	RAPPING MECH	309
Customer	Project Name	Scale	DISC SYSTEM	Language
J. Peterson/06/118	181812	1:20	ESP-STID	ENG
J. Peterson/06/118	7910017		ESP-STID	
abcd	Power	W1701219	1	-