

Detail A
Scale: 1:2
TYP 6X

DRAWING NOT TO SCALE

NOTE:
1. TOLERANCES ON ALL DIMENSIONS $\pm 2\text{mm}$, IF NOT OTHER STATED
2. ANGEL BAR STRAIGHTNESS TOLERANCE $\pm 3\text{mm}$
3. REMOVE ANY BURRS, WELD SLAG OR WELD SPLATTER.
4. DO NOT PAINT
5. ALL ITEMS TO BE SANDBLASTED BEFORE ASSEMBLY. SA 2 1/2

WELDING
Unless otherwise
indicated quality level D
acc. to ISO 5817

TOLERANCES
For dimensions with no
tolerances present,
apply GENERAL TOLERANCES
according to V5101003

2	9		INT	ISO 4032-M16-8 UNCOAT	
1	8		INT	ISO 4032-M12-8 UNCOAT	
2	7		BOLT	ISO 4017-M16x8-8 UNCOAT	
1	6		BOLT	ISO 4017-M12x4-8 UNCOAT	
10	5	V3645B3	WASHER SHOCK BAR		2.5
2	4	V3645B5	SHOCK BAR OUT		2.5
1	3	V3645B4	SHOCK BAR MID		1.1
1	2	V2700B3	SHOCK BAR ANGLE 2		23.2
1	1	V2700B4	SHOCK BAR ANGLE 1		23.2
Approved	Rev	Qty	Description	Qualification	Signature
Project No	Rev	Scale	Project Name	Project Date	Project Date
J/Persson/161023	15	15	J/Persson/161023	06-09-28	06-09-28
J/Persson/161023	15	15	J/Persson/161023	06-09-28	06-09-28
abcd	Power	V1701232	ASSY SHOCK BAR	COLL. SYSTEM	ENG
1			ESP-STD		

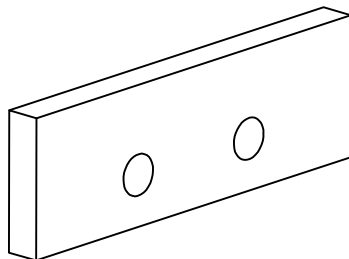
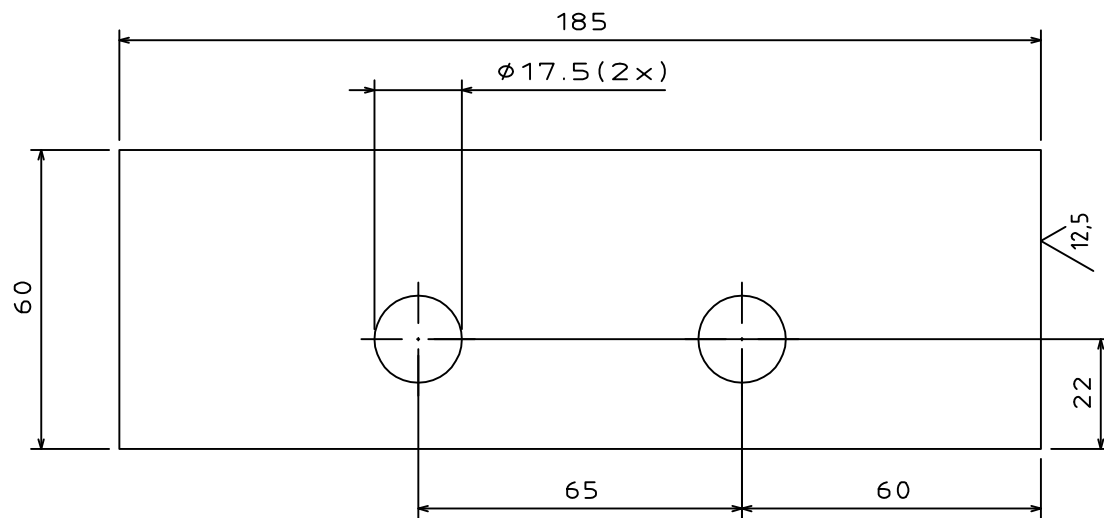
Power

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V3645155

Rev	By	Modification	Date	Sign
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NOTE:

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2. REMOVE ANY BURRS. WELD SLAG OR WELD SPLATTER.
3. DO NOT PAINT
4. BAR TO BE SANDBLASTED IN WORKSHOP. SA 2 1/2

TOLERANCES
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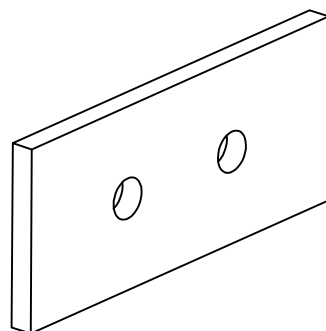
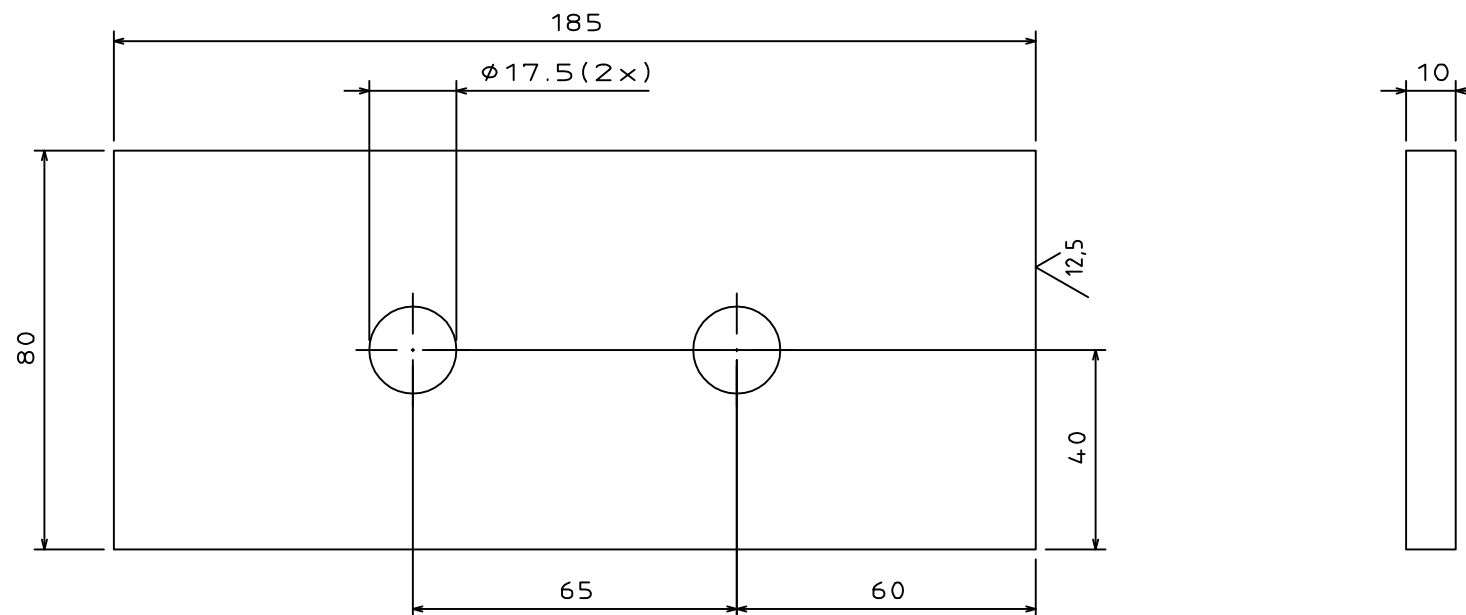
1	1		FLAT BAR	EN10025-E295 60x15 L=185	1,2
Amount	Det No	Code	Description	Specification	Net Weight
Prepared F Makó			Resp.department Date BED 06-03-01	Title SHOCK BAR OUT	Tot Weight 1,2
Checked L Bergstrom/060503			Project Name STD.	Scale 1:1	Language ENG
Approved L Bergstrom/060503			Project No. STD.	ESP-STD SPIRAL	
ABCD			Power	Drawing No V3645155	Sheet 1
					Rev -

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Arbeits Nr. V3645154



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TOLERANCES
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1	1		PLATE	EN10025-E295 T=10x 80x185	1,1
Amount	Def No	Code	Description	Specification	NetWeight
Prepared F Makó			Resp.department Date BED 06-03-01	Title SHOCK BAR MID	TotWeight 1,1
Checked L Bergstrom/060503			Project Name STD.	Scale 1:1	Language
Approved L Bergstrom/060503			Project No. STD.	 ESP-STD SPIRAL	-
ABCD			Power	Drawing No V3645154	Sheet 1
					Rev -

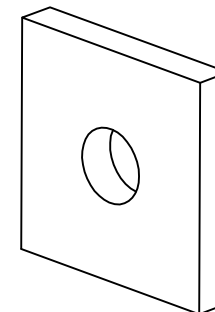
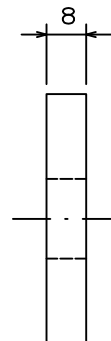
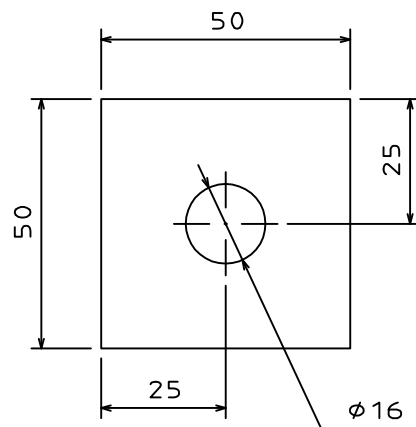
Product Drawing

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V3645153

Rev	By	Modification	Date	Sign
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NOTE:

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1	1		FLAT BAR	EN10025-S235JRG2 50x8 L=50	0,1
Amount	Det No	Code	Description	Specification	Net Weight
Prepared F Makó			Resp.department Date BED 06-03-01	Title WASHER SHOCK BAR	Tot Weight 0,1
Checked J Persson/060329			Project Name Wroclaw K1	Scale 1:1	Language ENG
Approved J Persson/060329			Project No. 71P00075	ESP-STD	
ABCD			Power	Drawing No V3645153	Sheet 1
					Rev -

