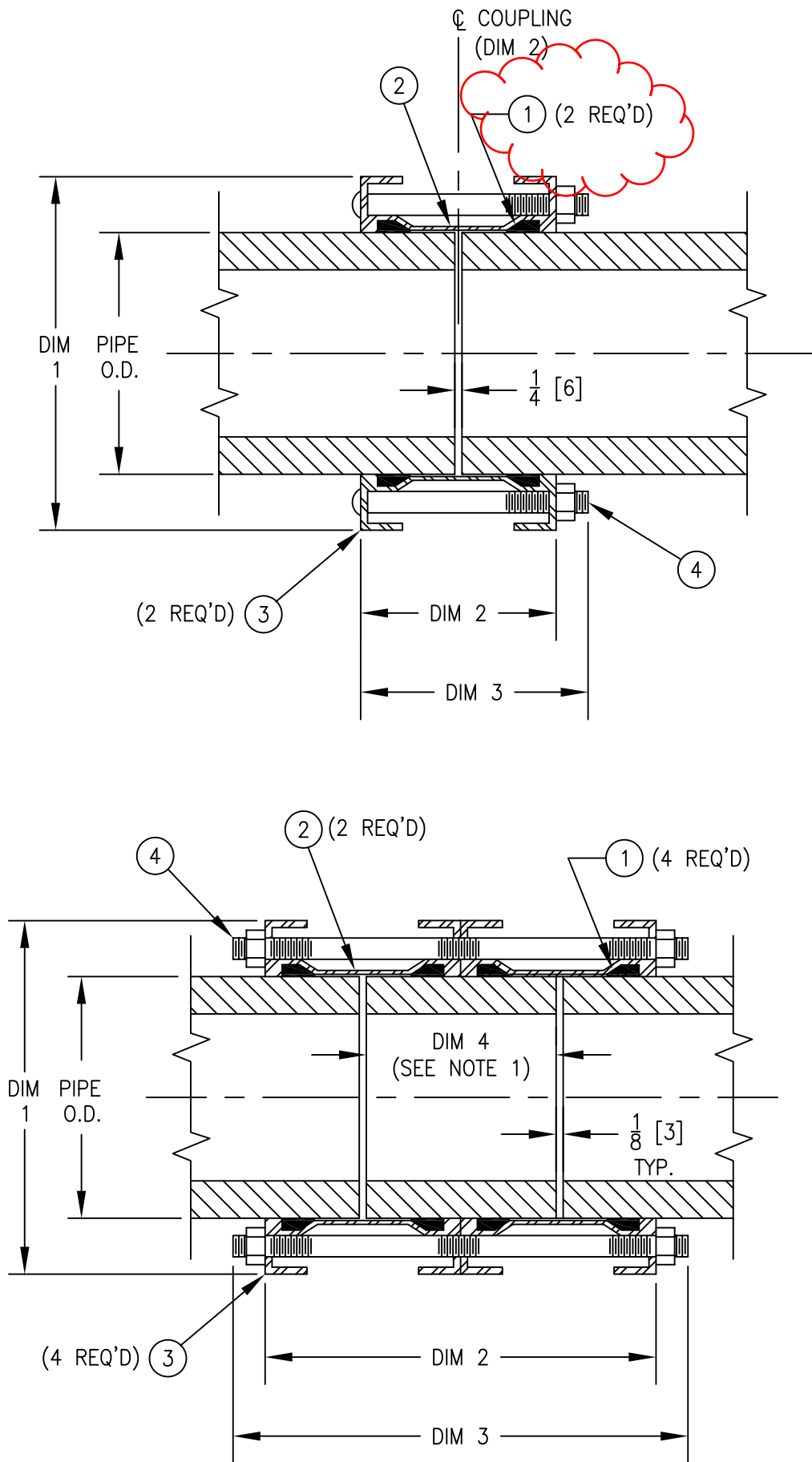


ASSEMBLY NUMBER	NOMINAL PIPE SIZE	PIPE O.D.	PART #1	PART #2	PART #3	PART #4		COUPLING DIMENSIONS		
			GASKET	MIDDLE RING	FOLLOWER	QTY.	BOLT ASSY.	DIM. 1 (DIA)	DIM. 2	DIM. 3
A-18703-1	2" STL	2.375" (60)	17648-*	18714	18715	3	A-5447	6.25" (159)	7.0" (178)	8.0" (203)
A-16765-1	3" STL	3.50" (89)	15528-*A	16766-1	16767-1	4	A-5447	7.375" (187)	7.0" (178)	8.0" (203)
A-4536	4" CI	5.0" (127)	4897-*	4900	4896-1	4	A-5447	9.0" (229)	7.0" (178)	8.0" (203)
A-15993-4	4" DOUBLE					4	A-16773		14.0" (356)	16.0" (406)
A-18703-2	4" STL	4.5" (114)	4897-*A	4900-10	6881	4	A-5447	8.75" (222)	7.0" (178)	8.0" (203)
A-8202	5" CI	6.0" (152)	7931-*	8203	7932-1	6	A-5447	9.875" (251)	6.875" (175)	8.0" (203)
A-15993-5	5" DOUBLE					6	A-16773		13.75" (349)	16.0" (406)
A-18703-3	5" STL	5.563" (141)	7931-*A	8203-9	12698-1	4	A-5447	9.625" (244)	6.75" (171)	8.0" (203)
A-4537	6" CI	7.10" (180)	4893-*	4894	4892-1	6	A-5447	11.875" (284)	7.125" (181)	8.0" (203)
A-15993-6	6" DOUBLE					6	A-16773		14.25" (362)	16.0" (406)
A-18703-4	6" STL	6.625" (168)	4893-*A	4894-11	6877	6	A-5447	10.50" (267)	6.875" (175)	8.0" (203)
A-15181-D	7" CI	8.375" (213)	15098-*	15107	15182	6	A-5447	12.4375" (316)	6.875" (175)	8.0" (203)
A-15993-7D	7" DOUBLE					6	A-16773		13.75" (349)	16.0" (406)
A-4538	8" CI	9.30" (236)	4885-*	4886	4884-1	6	A-5447	13.3125" (338)	7.125" (181)	8.0" (203)
A-15993-8	8" DOUBLE					6	A-16773		14.25" (362)	16.0" (406)
A-18703-6	8" STL	8.625" (219)	4885-*A	4886-12	6873	6	A-5447	12.4375" (316)	6.875" (175)	8.0" (203)
A-16753	9" CI	10.33" (262)	14616-*	16754	16755	8	A-5447	14.875" (378)	6.875" (175)	8.0" (203)
A-15993-9	9" DOUBLE					8	A-16773		13.75" (349)	16.0" (406)
A-5157	10" CI	11.40" (290)	5160-*	5158	5159-1	8	A-5448	16.125" (410)	9.375" (238)	10.5" (267)
A-15993-10	10" DOUBLE					8	A-16773-1		18.75" (476)	21.0" (533)
A-18703-8	10" STL	10.75" (273)	5160-*A	5158-10	5159-3	8	A-5447	14.625" (371)	6.875" (175)	8.0" (203)
A-5162	12" CI	13.50" (343)	5165-*	5163	5164-1	8	A-5448	18.375" (467)	9.625" (244)	10.5" (267)
A-15993-12	12" DOUBLE					8	A-16773-1		19.25" (489)	21.0" (533)
A-18703-10	12" STL	12.75" (324)	5165-*A	5163-9	16224	8	A-5447	16.750" (425)	6.875" (175)	8.0" (203)
A-18702-1	14" CI	15.30" (389)	16221-*	16813-2	16298	10	A-5448	20.4375" (519)	9.625" (244)	10.5" (267)
A-18702-2	14" DOUBLE					10	A-16773-1		19.25" (489)	21.0" (533)
A-18703-11	14" STL	14.0" (356)	16377-*	16813-10	16298-4	8	A-5448	18.0" (222)	9.125" (232)	10.5" (267)
A-18702-5	16" CI	17.40" (442)	16901-*	17224	16904-1	10	A-5448	22.125" (562)	9.625" (244)	10.5" (267)
A-18702-6	16" DOUBLE					10	A-16773-1		19.25" (489)	21.0" (533)
A-18703-12	16" STL	16.0" (406)	16877-*A	17224-2	16904-3	10	A-5448	20.0" (508)	9.125" (232)	8.5" (267)



TYPICAL DOUBLE COUPLING

NOTE 1

DIMENSION 4 FOR DOUBLE COUPLINGS

4" THRU 9": MIN 3 1/2" (89)
MAX 8" (203)

10" THRU 16": MIN 5 1/2" (140)
MAX 10" (254)

NOTE 2

MATERIAL OF CONSTRUCTION FOR
GASKET IS SPECIFIED FOR SERVICE
CONDITIONS AS FOLLOWS:


* ITEM No. - 1 RUBBER (WET SERVICE)
200°F MAX TEMP.

* ITEM No. - 9 NON-ASBESTOS (DRY SERVICE)
1200°F MAX TEMP

SEE CUSTOMER B/M TAG No. FOR YOUR
REQUIREMENTS

TAGS 065, 072, 076

DIMENSIONS SHOWN IN () ARE METRIC

E	10/15/85	DL	FE	RED	UPDATED GASKET INFORMATION	DRAWN BY KMC	11/25/80	 ALLEN-SHERMAN-HOFF A DIVISION OF DIAMOND POWER INTERNATIONAL, INC. MALVERN, PENNSYLVANIA, U.S.A.	ARRANGEMENT OF SLEEVE COUPLINGS FOR ASHCOLITE PIPE		SCALE NTS	
D	7/1/85	AE	FE	RED	ADDED ASSEMBLY No's, AND UPDATED 5" STL, 6.75" WAS 6.375" ITEM #17255-4 WAS 17255	CHECKED BY RAC	12/2/80				JOB STD	
					REDRAWN & UPDATED, ADDED 16" SIZES, DIM 3	MECH. WJB	12/2/80				DWG C-4816	REV E
					WAS DIM 2, ADDED DIM 2	STRUCT.						
REV. NO.	DATE	REV. BY	CKD. BY	ENG. APP.	REVISION RECORD	ELECT.		THIS DRAWING WITH ALL THE INFORMATION HEREON IS THE PROPERTY OF DIAMOND POWER INTERNATIONAL, INC. AND MUST NOT BE MADE PUBLIC OR COPIED OR USED IN ANY WAY DETRIMENTAL TO DPI'S INTEREST. UNLESS FURNISHED UNDER CONTRACT PROVISIONS, IT IS LOANED SUBJECT TO RETURN ON DEMAND.				