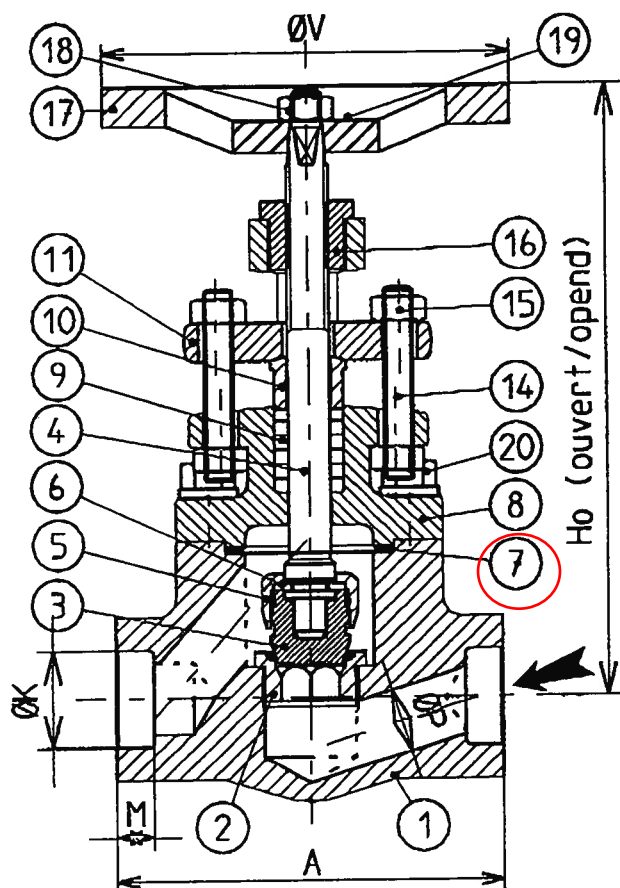


- CHAPEAU BOULONNE / SIEGE VISSE
- BOLTED BONNET / RENEWABLE SEAT

N / REF. **AR5312W1.A1KD**
OUR / REF.



MANCHON A SOUDER "S.W."
Sie 800 PASSAGE REDUIT
SOCKET WELD END "S.W."
CLASS 800 REDUCED BORE

Matériel conforme à NF M87.412- BS5352

Matériel in acc. with BS 5352 - NF M87.412

INCH	D.N.	A	Ho	ØP	ØV	K		M	Masse Weight
						mini	maxi		
1/2	15	90	156	12.7	105	21.70	21.95	10	2.2
3/4	20	90	156	12.7	105	27.05	27.30	13	2.1
1	25	114	197	17.5	105	33.80	34.05	13	3.9
1 1/4	32	133	230	22.5	140	42.55	42.80	13	5.4
1 1/2	40	165	253	28.5	140	48.65	48.90	13	9.7
2	50	178	275	35	172	61.10	61.35	16	11
2 1/2	65	200	350	41	206	73.80	74.20	16	23

SOCKET WELD END SUIVANT/ acc. to ANSI B16-11

TAG N° : SEE NEXT PAGE

DIMENSIONS EN mm , MASSES EN Kg / DIMENSIONS IN mm , WEIGHTS IN Kg

Rep.	DESIGNATION	MATIERE/MATERIAL
1	CORPS/BODY	A 48 CP/ASTM A 105 N C < 0.25%
2	SIEGE/SEAT	X12Cr13 + STEL./ASTM A 276 Gr.410 + STEL.
3	CLAPET/DISC	X12Cr13/ASTM A 276 Gr.410
4	TIGE/STEM	X12Cr13/ASTM A 276 Gr.410
5	ECROU DE CLAPET/DISC NUT	X12Cr13/ASTM A 276 Gr.410
6	VERROU DE CLAPET/LOCKNUT WASHER	Z6 CN 18.09/AISI 304
7	JOINT DE CHAPEAU/BONNET GASKET	INOX+GRAPHITE SPIRALE/S.S.+GRAPHITE SP.WOUND
8	CHAPEAU/BONNET	A 48 CP/ASTM A 105 N C < 0.25%
9	GARNITURE D'ETANCHEITE/PACKING	TRESSE DE GRAPHITE + GRAPHITE EXPANSE BRAIDED GRAPHITE + EXPANDED GRAPHITE
10	FOULOIR/GLAND	X12CrS13/ASTM A 582 Gr.416
11	BRIDE DE FOULOIR/GLAND FLANGE	A 48 CP/ASTM A 105 N
12		
13		
14	TIRANT/GLAND FLANGE STUD	42 CrMo4/ASTM A 193 Gr.B7
15	ECROU DE TIRANT/GLAND FLANGE NUT	AF 65 C 45/ASTM A 194 Gr.2H
16	DOUILLE/BUSHING	X12CrS13/ASTM A 582 Gr.416
17	VOLANT/HANDWHEEL	ACIER FORGE/FORGED STEEL
18	ECROU DE VOLANT/HANDWHEEL NUT	ACIER CARBONE/CARBON STEEL
19	PLAQUE D IDENTIFICATION/NAME PLATE	ALUMINIUM/ALUMINIUM
20	VIS DE CHAPEAU/BONNET SCREW	42 CrMo4/ASTM A 193 Gr.B7

REV. DATE A 12/97 B 07/04 R&f. CLIENT / Cust. REF.

SALVI
10, rue du Laiton - BP 72
77543 SAVIGNY-LE-TEMPLE CEDEX
Tél. 01 64 41 99 75 - Fax 01 60 63 31 59

ROBINET A SOUPAPE FORGE
FORGED GLOBE VALVE

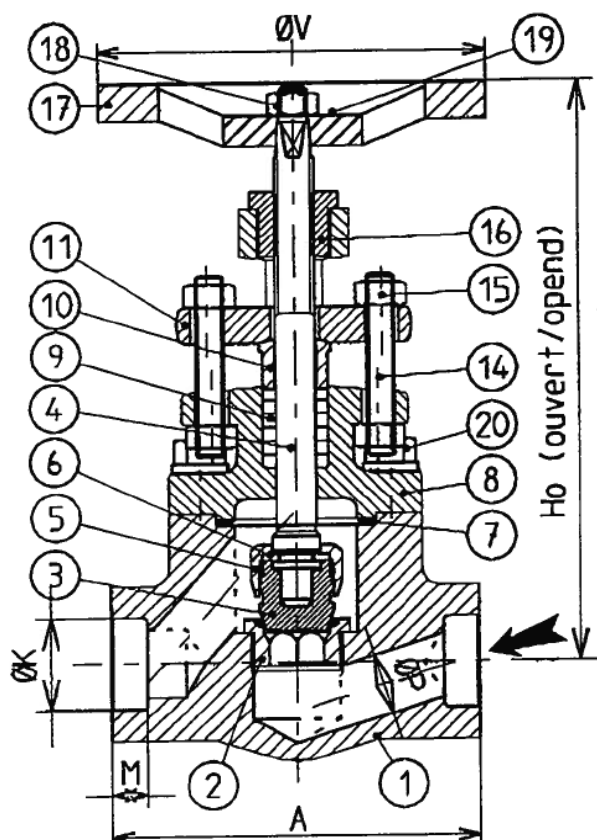
E137031002013

DN25	DN20	DN15
LAC 10 AA 261	LAB 10 AA 235	LAB 10 AA 202
LAC 10 AA 262	LAC 10 AA 236	LAB 10 AA 304 TO 306
		LAB 10 AA 330
		LAB 10 AA 331
		LAB 10 AA 341
		LAB 10 AA 342
		LAB 10 AA 350 TO 355
		LAB 10 AA 370 & 371
		LAC 10 AA 164 & 166

ВЕНТИЛ ЩАМПОВАН **КРАЙ НА СЪЕДИНЕНИЕ ЧРЕЗ ЗАВАРКА** **КЛАС 800 ОГРАНИЧЕНО ПРОХОДНО СЕЧЕНИЕ**

-Завинтен с болтове капак/Заменяемо седло

- BOLTED BONNET / RENEWABLE SEAT



Материали съгласно NF M87.412- BS5352

Material in acc. with BS 5352 - NF M87.412

Инч (цол)	ДУ	А	Н _о	ØР	ØШ	К		М	Тегло Weight
						mini	maxi		
1/2	15	90	156	12.7	105	21.70	21.95	10	2.2
3/4	20	90	156	12.7	105	27.05	27.30	13	2.1
1	25	114	197	17.5	105	33.80	34.05	13	3.9
1 1/4	32	133	230	22.5	140	42.55	42.80	13	5.4
1 1/2	40	165	253	28.5	140	48.65	48.90	13	9.7
2	50	178	275	35	172	61.10	61.35	16	11
2 1/2	65	200	350	41	206	73.80	74.20	16	23

SOCKET WELD END SUIVANT/ acc. to ANSI B16-11

Край на съединение чрез заварка съгласно ANSI B16-11

РАЗМЕРИТЕ са в ММ а ТЕГЛАТА в KG

ЕТИКЕТ N°:

ДУ25	ДУ20	ДУ15
LAC 10 AA 261	LAB 10 AA 235	LAB 10 AA 202
LAC 10 AA 262		LAB 10 AA 304 TO 306
		LAB 10 AA 330
		LAB 10 AA 331
		LAB 10 AA 341
		LAB 10 AA 342
		LAB 10 AA 350 TO 355
		LAB 10 AA 370 & 371
		LAC 10 AA 164 & 166

№	Наименование на частта	Материал
1	Тяло	
2	Седло	ASTM A 276 Гр. 410 + Стелит
3	Диск	ASTM A 276 Гр. 410
4	Стебло	ASTM A 276 Гр. 410
5	Гайка на диска	ASTM A 276 Гр. 410
6	Шайба на контрагайката	
7	Уплътнение на капака	Неръждаема стомана + графитно въже
8	Капак	
9	Набивка	Графитно въже + разширен (експандиран) графит
10	Салник	ASTM A 582 Гр. 416
11	Салников фланец (фланец с уплътнение)	
12		
13		
14	Шпилка на салниковия фланец	ASTM A 193 Гр. B7
15	Гайка на салниковия фланец	ASTM A 194 Гр. 2H
16	Втулка	ASTM A 582 Гр. 416
17	Волан	Щампована стомана
18	Гайка на волана	Въглеродна стомана
19	Табелка	Алуминий
20	Болт на капака	ASTM A 193 Гр. B7